

Safety Data Sheets

1. Identification

| Product Name | SS2 ink White | |
|---|--|--|
| Order No. | : SPC-0411W-A | |
| General Use | : Ink for ink jet printer | |
| Product Description | : Solvent pigment ink | |
| SDS Number | :037-S030524 | |
| Manufacture | | |
| Company Name | : Mimaki Engineering Co., Ltd. | |
| Address | 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN | |
| Telephone No. | : +81-268-64-2413 | |
| Importer / Distributor Established in USA | | |
| Company Name | : MIMAKI USA, INC. | |
| Address | : 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A. | |
| Telephone No. | :+1-678-730-0170 | |
| Emergency Telephone No. | : +1 866 928 0789 (within United States only, Toll free) | |
| | $+1\ 215\ 207\ 0061$ | |

2. Hazards Identification

| [GHS Classification] | |
|--------------------------------|---------------------------------------|
| Physical Hazards | |
| Flammable Liquids | : Category 4 |
| Health Hazards | |
| Eye Damage / Irritation | Category 2 |
| Carcinogenicity | : Category 2 |
| Specific Target Organ Toxicity | : Category 2 (central nervous system) |
| (Single Exposure) | |
| Environmental Hazards | |
| Hazardous to the Aquatic | Category 3 |
| Environment - Acute Hazard | |

The above list does not include category being non-classifiable or not-applicable.



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[GHS Label Elements] Symbol



Signal Word Danger

Hazard Statements H227 Combustible liquid H319 Cause serious eye irritation H351 Suspected of causing cancer H371 May cause damage to central nervous system H402 Harmful to aquatic life
Precautionary Statements [Prevention]
P201 Obtain SDS (Safety Data Sheet) and printer's operation manual before use.

 $\mathrm{P202}$ Do not handle until all safety precautions have been read and understood.

P210 Keep away from heat/sparks/open flames/hot surfaces.-No smoking.

P260 Do not breathe vapor or mist.

P264 Wash hands thoroughly after handling.

P270 Do not eat, drink, or smoke when using this product.

P273 Avoid release to the environment.

P280 Wear protective gloves/clothing and eye/face protection.

[Response]

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P311 IF exposed or concerned: Call a POISON CENTER or doctor/physician.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use appropriate media for extinction.

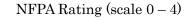
[Storage]

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

[Disposal]

P501 Dispose of contents and container in accordance with local, regional, national and international regulation.



Health = 2 Flammability = 2 Instability = 0 Special = None



CANADIAN WHMIS SYMBOLS



3. Composition / Information on Ingredients

| No | Chemical Name | Wt% | CAS No. |
|----|------------------------|-------|--------------|
| 1 | Glycol ether solvents | 70-80 | Trade Secret |
| 2 | Lactone solvent series | 10-20 | Trade Secret |
| 3 | Titanium dioxide | 1-8 | 13463-67-7 |
| 4 | Vinyl resin | 1-5 | Trade Secret |

4. First Aid Measures

| Inhalation | Remove person to fresh air and keep comfortable for breathing. Call | |
|---------------------------------|--|--|
| | a POISON CENTER or doctor/physician. | |
| Eye Contact | [:] Flush eyes with plenty of water for at least 15 minutes. Remove | |
| | contact lenses, if present and easy to do. Continue rinsing. Get | |
| | immediate medical attention. | |
| Skin Contact | : Wash with plenty of soap and water. Take off contaminated clothing | |
| | and wash before re-use. Get medical attention if irritation develops. | |
| Ingestion | : If swallowed, get medical attention. | |
| Most Important Symptoms/Effects | | |
| Acute | : eye irritation, central nervous system damage | |
| Delayed | : cancer | |
| Indication of Immediate | : Treat symptomatically and supportively. | |
| Medical Attention and | | |
| Special Treatment | | |
| Needed, If Needed | | |



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Fire Fighting Measures 5. **Flammable** Properties : Flash point 70.5° C (TCC) Auto Ignition Temperature: 169°C Flammable point : 2.2% to 33.0% **Extinguishing Media** : carbon dioxide, regular dry chemical, water spray, alcohol resistant foam Unsuitable Extinguishing : Do not scatter spilled material with high-pressure water streams. Media Special Hazards Arising : Combustible liquid and vapor. from the Chemical Hazardous Combustion : oxides of carbon, oxides of titanium, acid halides Products **Fire Fighting** : Move container from fire area if it can be done without risk. Do not Measures scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. Avoid inhalation of material or combustion by-products. For fires in cargo or storage area: Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. If this is impossible then take the following precautions: Keep unnecessary people away, isolate hazard area and deny entry. Let the fire burn. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. : Wear full protective fire fighting gear including self contained **Special Protective** Equipment and breathing apparatus (SCBA) for protection against possible Precautions for exposure. Firefighters

6. Accidental Release Measures

Personal Precautions,: Wear personal protective clothing and equipment, see Section 8.Protective EquipmentAvoid release to the environment.and EmergencyProcedures

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| Methods and Materials | : Eliminate all ignition sources if safe to do so. Stop leak if possible | |
|-----------------------|--|--|
| for Containment and | without personal risk. Reduce vapors with water spray. | |
| Cleaning Up | Small spills: Absorb with sand or other non-combustible material. | |
| | Collect spilled material in appropriate container for disposal. | |
| | Large spills: Dike for later disposal. Keep unnecessary people away, | |
| | isolate hazard area and deny entry. Stay upwind and keep out of low | |
| | areas. | |

7. Handling and Storage

| Precautions for Safe | : Obtain special instructions before use. Do not handle until all safety |
|------------------------|--|
| Handling | precautions have been read and understood. Keep away from heat, |
| | sparks, open flame, and hot surfaces - No smoking. Do not breathe |
| | vapor or mist. Avoid contact with eyes, skin and clothing. Do not eat, |
| | drink, or smoke when using this product. Wear protective gloves and |
| | eye/face protection. Wash thoroughly after handling. Avoid release to |
| | the environment. |
| Conditions for Safe | Store and handle in accordance with all current regulations and |
| Storage, including any | standards. Store in a well-ventilated place. Keep container tightly |
| Incompatibilities | closed. Keep cool. Grounding and bonding required. Store locked up. |
| | Keep separated from incompatible substances. |

8. Exposure Controls / Personal Protection

Exposure Limit Values

| No | Chemical Name | | TWA |
|----|------------------------------------|--------|---------------------------------|
| | 1 Titanium dioxide (13463-67-7) | ACGIH: | 10 mg/m3 TWA |
| 1 | | OSHA: | 15 mg/m3 TWA (total dust) |
| T | | Maria | 10 mg/m3 TWA LMPE-PPT (as Ti) |
| | | Mexico | 20 mg/m3 STEL [LMPE-CT] (as Ti) |

Component Biological: There are no biological limit values for the component(s) of thisLimit Valuesproduct.

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| Exposure Controls | | | |
|--------------------------------|--|--|--|
| Occupational Exposure Controls | | | |
| Appropriate | : Ventilation equipment should be explosion-resistant if explosive | | |
| Engineering Controls | concentrations of material are present. Provide local exhaust or | | |
| | process enclosure ventilation system. Ensure compliance with | | |
| | applicable exposure limits. | | |
| Personal Protection | | | |
| Respiratory | : Consult with a health and safety professional for specific respirators | | |
| Protection | appropriate for your use. | | |
| Vapor Respirator | | | |
| Hand Protection | : Wear appropriate chemical resistant gloves. | | |
| Gloves | | | |
| Eye Protection | : Wear splash resistant safety goggles with a faceshield. Provide an | | |
| | emergency eye wash fountain and quick drench shower in the | | |
| Safety | immediate work area. | | |
| Safety Glasses | | | |
| Skin Protection | : Wear appropriate chemical resistant clothing. | | |
| Apron | | | |
| | | | |

9. Physical and Chemical Properties

| Appearance | - Physical State | : Liquid |
|-------------------------------|------------------|--------------------------------|
| | - Color | : White |
| Odor | | : slight solvent odor |
| pН | | : Not available |
| Boiling Point / Boiling Range | | :>=176 ℃ |
| Melting Point / Melting Range | | : Not available |
| Decomposition Temperature | | : Not available |
| Flash Point | | $:70.5^{\circ}$ C (closed cup) |

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| Auto ignition temperature | $: 169^{\circ}C$ |
|---|----------------------------------|
| Flammability (Solid, Gas) | : Not applicable |
| Explosive Properties | : Not available |
| Oxidizing Properties | : Not available |
| Upper / Lower Flammability or | : 2.2% to 33.0% |
| Explosive Limits | |
| Vapor Pressure | : Less than 133Pa(20°C) |
| Specific Gravity | :1.01±0.01 (20 ℃) |
| Solubility | : Not available |
| Water Solubility | : Not available |
| Partition Coefficient (n-octanol / Water) | : Not available |
| Viscosity | $:4.8\pm0.3(20^{\circ}\ { m C})$ |
| Vapor Density | : Not available |
| Evaporation Rate | : Not available |
| VOC | : 923.1 g/L |

10. Stability and Reactivity

| Reactivity | : No reactivity hazard is expected. |
|--------------------------|--|
| Chemical Stability | : Stable under normal conditions of use. |
| Possibility of Hazardous | : Will not polymerize. |
| Reactions | |
| Conditions to Avoid | Avoid flames, sparks, and other sources of ignition. Containers may |
| | rupture or explode if exposed to heat. Avoid contact with incompatible |
| | materials. |
| Incompatible Materials | : acids, bases, oxidizing materials, metals, halogens |
| Hazardous | : Combustion: oxides of carbon, oxides of titanium, acid halides |
| Decomposition | |

11. Toxicological Information

| Acute Toxicity | : The component(s) of this material have been reviewed in various |
|----------------------|---|
| Component Analysis - | sources and the following selected endpoints are published: |
| LD50/LC50 | |
| | Glycol ether solvents (Proprietary) |
| | Oral LD50 Rat 6500 µL/kg |



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| Lactone solvent series (Proprietary) | | | | | | | |
|--------------------------------------|---|---|--|--|--|--|--|
| | | t 1540 mg/kg; Inhalation LC50 Rat >5100 mg/m3 4 h | | | | | |
| | | ide (13463-67-7) | | | | | |
| | Oral LD50 Ra | t >10000 mg/kg | | | | | |
| Information on Likely Rou | ites of Exposure | | | | | | |
| Inhalation | : irritation, nau | rritation, nausea, headache, drowsiness, dizziness, loss of | | | | | |
| | coordination, u | unconsciousness, coma, cough, cancer | | | | | |
| Ingestion | : irritation, nau | sea, headache, drowsiness, dizziness, loss of | | | | | |
| | coordination, u | unconsciousness, coma | | | | | |
| Skin Contact | : irritation, nau | sea, headache, drowsiness, dizziness, unconsciousness, | | | | | |
| | coma | | | | | | |
| Eye Contact | irritation, eye damage | | | | | | |
| Immediate Effects | : eye irritation, | eye irritation, central nervous system damage | | | | | |
| Delayed Effects | : cancer | ancer | | | | | |
| Medical Conditions | : respiratory dis | sorders | | | | | |
| Aggravated by Exposure | | | | | | | |
| Irritation/Corrosivity | eye irritation | | | | | | |
| Data | | | | | | | |
| Respiratory | : No information | n available for the product. | | | | | |
| Sensitization | | | | | | | |
| Dermal Sensitization | : No information | n available for the product. | | | | | |
| Germ Cell Mutagenicity | : No information available for the product. | | | | | | |
| Carcinogenicity | : Component Carcinogenicity | | | | | | |
| | Lactone solvent series (Proprietary) | | | | | | |
| | IARC: | Monograph 71 [1999]; Supplement 7 [1987]; | | | | | |
| | IANU | Monograph 11 [1976] (Group 3 (not classifiable)) | | | | | |
| | | | | | | | |

Titanium dioxide (13463-67-7)

| ACGIH: | A4 - Not Classifiable as a Human Carcinogen | | | |
|---|--|--|--|--|
| TADC | Monograph 93 [2010]; Monograph 47 [1989] (Group | | | |
| IARC: | 2B (possibly carcinogenic to humans)) | | | |
| | Category 3A (could be carcinogenic for man, | | | |
| DFG: | inhalable fraction with the exception of ultra small | | | |
| | particles) | | | |
| OSHA: | Present | | | |
| Vinyl resin (Proprietary) | | | | |
| IARC: Supplement 7 [1987]; Monograph 19 [1979] (Group | | | | |



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| | (not classifiable)) |
|-----------------------|---|
| Reproductive Toxicity | : No information available for the product. |
| Specific Target Organ | : central nervous system |
| Toxicity - Single | |
| Exposure | |
| Specific Target Organ | : No target organs identified. |
| Toxicity - Repeated | |
| Exposure | |
| Aspiration Hazard | : No information available for the product. |
| | |

12. Ecological Information

| | Handling is noted because it might influence the environment when | | | | | | | |
|----------------------|--|--|--|--|--|--|--|--|
| | leaking and abandoning it. | | | | | | | |
| | Especially, note that the product doesn't flow directly to ground, the | | | | | | | |
| | river, and the drain ditch. | | | | | | | |
| Ecotoxicity | : Harmful to aquatic life. | | | | | | | |
| Component Analysis - | : Lactone solvent series (Proprietary) | | | | | | | |
| Aquatic Toxicity | 72 Hr EC50 Desmodesmus subspicatus: 360 mg/L; | | | | | | | |
| | Algae: 96 Hr EC50 Desmodesmus subspicatus: 79 mg/L | | | | | | | |
| | Invertebrate: 48 Hr EC50 Daphnia magna Straus: >500 mg/L | | | | | | | |
| Persistence and | · Not available | | | | | | | |
| Degradability | | | | | | | | |
| Bioaccumulation | : Not available | | | | | | | |
| Mobility | : Not available | | | | | | | |
| Other Toxicity | : Not available | | | | | | | |
| | | | | | | | | |

13. Disposal Considerations

| | : Comply with all USA, national and local regulations. |
|------------------|--|
| | Do not dump this product into sewers, on the ground or into any body |
| | of water. |
| Disposal Methods | : Dispose in accordance with all applicable regulations. |
| Component Waste | : The U.S. EPA has not published waste numbers for this product's |
| Numbers | components. |

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| Disposal of | : Empty containers may contain product residue. Dispose in |
|--------------|--|
| Contaminated | accordance with all applicable regulations. |
| Packaging | |

14. Transport Information

| | Check a thing without a leak in a container. | | | | |
|--------------------|---|--|--|--|--|
| | Perform prevention of collapse of cargo surely. | | | | |
| US DOT Information | | | | | |
| Shipping | : Combustible liquid, n.o.s. | | | | |
| Name | (Contains: Glycol ether solvents, Lactone solvent series) | | | | |
| UN Number | : NA1993 | | | | |
| Hazardous Class | : Combustible liquid | | | | |
| | | | | | |
| Packing Group (PG) | : III | | | | |
| TDG Information | : Not regulated as dangerous goods for transport. | | | | |
| Marine Pollutant | : Lactone solvent series (Proprietary) | | | | |
| | IBC Code: Category Y | | | | |
| | Titanium dioxide (13463-67-7) | | | | |
| | IBC Code: Category Z (slurry) | | | | |

15. Regulatory Information

| U.S. Federal Regulations | None of this products components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), |
|-----------------------------|---|
| | TSCA 12(b), or require an OSHA process safety plan. |
| SARA TitleIII | : Acute Health: Yes |
| Section 311/312 | Chronic Health: Yes |
| | Fire: Yes |
| | Pressure: No |
| | Reactive: No |



U.S. State Regulations : The following compone

: The following components appear on one or more of the following state hazardous substances lists:

| | Component | | CAS No. | CA | MA | MN | NJ | PA | | |
|---|------------------|--|------------|----|-----|-----|-----|-----|--|--|
| | Titanium dioxide | | 13463-67-7 | No | Yes | Yes | Yes | Yes | | |
| California Proposition : WARNING: | | | | | | | | | | |
| 65 This product can expose you to chemicals including Cadmium | | | | | | ium | | | | |
| | | and cadmium compounds, Lead and lead compounds, Mercury | | | | | | | | |
| | | and mercury compounds, Nickel compounds, Titanium dioxide, | | | | | | | | |
| | | Vinyl Chloride, which is known to the State of California to | | | | | | | | |

cause cancer/ birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

| Canada | : WHMIS CLASSIFICATION: B3, D2A, D2B. |
|-----------------------|--|
| Canadian WHMIS | : None of the product component(s) are listed on the Ingredients |
| Ingredient Disclosure | Disclosure List (IDL). |
| List (IDL) | |
| Chemical Inventory | : Component Analysis - Inventory |

Listings

| Component | US | CA | EU | AU | PHIL | JP | KR | CN | NZ |
|---|-----|-----|-----|-----|------|-----|-----|-----|-----|
| Glycol ether solvents (Proprietary) | Yes | NSL | EIN | No | No | Yes | No | Yes | No |
| Lactone solvent series (Proprietary) | Yes | DSL | EIN | Yes | Yes | Yes | Yes | Yes | Yes |
| Titanium dioxide (13463-67-7) | Yes | DSL | EIN | Yes | Yes | Yes | Yes | Yes | Yes |
| Vinyl resin (Proprietary) | Yes | DSL | No | Yes | Yes | Yes | Yes | Yes | Yes |

16. Other Information

Key/Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; CAS - Chemical Abstracts Service; CLP - Classification, Labelling and Packaging; EEC - European Economic Community; EIN (EINECS) - European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) - European List of Notified Chemical

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Substances; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IMDG - International Maritime Dangerous Goods; IBC Code -International Bulk Chemical Code; Kow - Octanol/water partition coefficient; LEL - Lower Explosive Limit; LOLI - List Of LIsts[™] - ChemADVISOR's Regulatory Database; MAK -Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NTP = National Toxicology Program; REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - European Rail Transport; STEL - Short-term Exposure Limit; TWA - Time Weighted Average; UEL - Upper Explosive Limit

Other Information

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